

White Paper

EU RoHS-2 Technical Documents for CE Mark

Summary

This document describes the technical document requirements for EU RoHS-2, which is necessary to apply the CE Mark. The paper also offers recommendations about the qualifications of compliance documents in preparing the technical documents for Technical Document File - EU RoHS-2, based on GreenSoft's experience in collecting various RoHS compliance documents from suppliers.

Requirements of Technical Documents for Obtaining CE Mark

The updated RoHS Directive 2011/65/EC (also known as RoHS Recast or RoHS-2) has requirements on technical documents, which is part of the requirements to affix the CE Mark. Article 7(b) from the updated RoHS Directive specifies the requirements on technical documents by referencing to another EU Directive – 768/2008/EC. Annex II of Module A (Internal Production Control) of EU Directive 768/2008/EC points out that the requirements for technical documents are the same as those from the EN 50581 specification. But the draft EN 50581 specification requires that the RoHS-2 technical documentation file must have one or more of the following documents:

- (1) Supplier declaration or contractual agreement
- (2) Material declaration, or
- (3) Test report

The logical sequence of these regulations and the final requirements on technical documents are shown in both summary chart and detailed below.





RoHS Directive (2011/65/EU)

Article 7(b)

"Member States shall ensure that manufacturers draw up the required technical documentation and carry out the internal production control procedure in line with module A of Annex II to Decision No 768/2008/EC or have it carried out"



Decision 768/2008/EC

Annex II, Module A "Internal production control"

2. Technical documentation

The manufacturer shall establish the technical documentation. The documentation shall make it possible to assess the product's conformity to the relevant requirements, and shall include an adequate analysis and assessment of the risk(s). The technical documentation shall specify the applicable requirements and cover, as far as relevant for the assessment, the design, manufacture and operation of the product. The technical documentation shall, wherever applicable, contain at least the following elements:

- a general description of the product,
- conceptual design and manufacturing drawings and schemes of components, sub-assemblies, circuits, etc.
- descriptions and explanations necessary for the understanding of those drawings and schemes and the operation of the product,
- a list of the harmonised standards and/or other relevant technical specifications the references of which have been
 published in the Official Journal of the European Union, applied in full or in part, and descriptions of the solutions
 adopted to meet the essential requirements of the legislative instrument where those harmonised standards have not
 been applied. In the event of partly applied harmonised standards, the technical documentation shall specify the parts
 which have been applied,
- results of design calculations made, examinations carried out, etc., and
- test reports.



EN 5xxxx "Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances"

"This European Standard specifies the technical documentation that the manufacturer needs to compile in order to declare compliance with the applicable substance restrictions."



Technical Documentation ("Technical File")

Including (amongst others) information on materials, parts, and/or sub-assemblies:

- Supplier declarations and/or contractual agreements
- Material declarations
- Analytical test results

Technical Documentation

1. Test Report – Test reports are commonly available from Asia-based suppliers but far less common in other regions. Typically the test report will show the name of the material that was under testing but not the name of the component or the manufacturer part number. Therefore, the recipient of the test report will have to spend time matching the part number of the component to the material name listed in the test report. A sample test report is shown below. Once the validation of the component part number with the material name is done and the matching has been validated, the test report can be used as a technical document for RoHS-2.

Green Data Manager



測試報告

Test Report

號碼(No.): CE/2012/72681 日期(Date): 2012/07/20 頁数(Page): 2 of 12

KEMET CORPORATION
P.O BOX 5928, GREENVILLE, SC 29606, USA

测试结果(Test Results)

測試部位(PART NAME)No.1 : 白色颗粒狀 (WHITE GRAIN)

测试项目	單位			結果 (Result)	
(Test Items)	(Unit)	(Method)	(MDL) No.1		
鍋 / Cadmium (Cd)	mg/kg	参考IEC 62321: 2008方法, 以感應耦合電 漿原子發射光譜儀檢測. / With reference to IEC 62321: 2008 and performed by ICP-AES.	2	n.d.	
弱 / Lead (Pb)	mg/kg	参考IEC 62321: 2008方法, 以感應耦合電 業原子發射光譜儀檢測. / With reference to IEC 62321: 2008 and performed by ICP-AES.	2	n.d.	
表 / Mercury (Hg)	mg/kg	參考IEC 62321: 2008方法,以感應耦合電 業原子發射光譜儀檢測. / With reference to IEC 62321: 2008 and performed by ICP-AES.	2	n.d.	
六價絡 / Hexavalent Chromium Cr(VI)	mg/kg	参考IEC 62321: 2008方法,以UV-VIS檢測. / With reference to IEC 62321: 2008 and performed by UV-VIS.	2	n.d.	
全氟辛烷磺酸 / Perfluorooctane sulfonates (PFOS-Acid, Metal Salt, Amide)	mg/kg	参考US EPA 3550C: 2007方法,以液相層析 /質譜儀檢測. / With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.	
全氟辛酸(銨)/ PFOA (CAS No.: 335-67-1)	mg/kg	参考US EPA 3550C: 2007方法,以液相層析 /質譜儀檢測. / With reference to US EPA 3550C: 2007. Analysis was performed by LC/MS.	10	n.d.	



2. Material Declaration - Material declaration means the full material declaration data provided by the supplier. The declaration must show the chemical composition of every homogeneous material if the component is composed of many homogeneous materials. The declaration can also be a flat chemical composition list if the component itself is composed of a single material. Two typical material declaration documents are shown below. The full material declaration document can be a technical document for RoHS-2.

The first sample from Diodes, Inc. is of a surface mount component. Please note that it is the full material declaration data on a package material which discloses the full material declaration on a number of part families. The detailed chemical composition also lists the associated CAS number for each chemical.



Diodes Inc. Material Data Sheet

Rev: July 2009

Package: SMA ES1x-p-F ES2xA-p-F RS1xx-p-F RS2xA-p-F S1x-p-F S2xA-p-F SMAJxx(C)A-p-F SMATxx-p-F US1x-p-F

Weight (mg): 64

Element	Material Group	Materials	CAS (if applicable)	Average mass homogeneous Materal(%)	Percent of whole (%)	Mass (mg)	ppm Homogeneous Material	ppm overall
		Doped silicon *	7440-21-3	95.00%			950000	28203
Die, Analog	Doped silicon	PbO	1317-36-8	4.00%	2.97	1.90	40000	1188
		Ni	7440-02-0	1.00%			10000	297
	Copper	Cu	7440-50-8	99.95%			999500	415417
Leadframe & Clip		Zn	7440-66-6	0.006%	41.56	26.60	60	25
		Fe	7439-89-6	0.010%	41.30	20.00	100	42
		Р	7723-14-0	0.034%			340	141
	KL-G100S	Silica Fused	7631-86-9	69.50%	%	32.30	695000	350758
Molding compound		Silicon dioxide	14808-60-7	23.00%			230000	116078
Molaling compound	KL-01003	Phenolic Resin	9003-35-4	7.00%	30.47	32.30	70000	35328
		Carbon black	1333-86-4	0.50%			5000	2523
Die Alleeb Oeldee		Pb	7439-92-1	92.50%			925000	37000
Die Attach Solder Paste	PbSnAg	Sn	7440-31-5	5.00%	4.00	2.56	50000	2000
raste	 	Ag	7440-22-4	2.50%			25000	1000
Tin solder	Pure Tin	Sn	7440-31-5	100.00%	1.00	0.64	1000000	10000
					100.00	64.00		1000000

Tolerance +10%

> The second sample from Vishay is of another surface mount component, specifically from the CRCW0603 part family. The declaration details the chemical composition of each subpart or homogeneous material. Please note that the chemical disclosure does not include the associated CAS number. As part of GreenSoft's standard data management services, we will identify and validate the CAS numbers so that your company can focus on core competencies such as improving the product. GreenSoft will validate and convert such full material declaration data into a variety of formats, including IPC-1752A XML format. If you have purchased GreenData Manager software, we will deliver in GreenSoft's PartData XML format.





Materials Declaration

Thick film CRCW0603 Lead Free

Weight (max): 2126 µg / pc

Chemical constituents in % by weight of component: D11/ CRCW0603 e3

Name of part	Weight	Su	bstance	Weight	% of	% of	
	(µg)			(µg)	part	component	
		Al_2O_3	Aluminum oxide	1716.86	95.64		
Ceramic	1795.13	SiO₂	Silicon dioxide	52.24	2.91	84.6	
Substrate	1735.13	MgO	Magnesium oxide	17.77	0.99	04.0	
		Fe₂O₃, CaO	Fe ₂ O ₃ , CaO, K ₂ O, TiO ₂ , Na ₂ O 8.26 0.46				
		Ag	Silver	4.25	40		
Resistive layer	10.61	RuO₂	Ruthenium oxide	2.12	20	0.5	
	10.01	Pd	Palladium	1.06	10	0.5	
		Glass (Pb0	O,B_2O_3,SiO_2,TiO_2	3.18	30		
Termination	262.69						
Silver cor	staata	Ag	Silver	81.24	30.93]	
Sliver cor	itacis	Glass (Pb0),B ₂ O ₃ ,SiO ₂ ,TiO ₂)	3.58	1.36	1	
Barrier I	ayer	Ni Nickel		62.25	23.70	12.4	
Solder pl	ating	Sn Tin		115.62	44.01	12.4	
		Cu	Copper	0.0012]	
Front s	ide	Cr	Chromium	0.0007	< 0.001		
		Ni	Nickel	0.0002			
Passivation		Glass (Pl	bO, B ₂ O ₃ , SiO ₂)	12.67	97.9		
(overglaze)	12.94	Cr ₂ O ₃	Chromium oxide (III)	0.27	2.1	0.6	
Top Coat,			oxy resin	25.08	61.87		
Marking	40.53		omite Black Spinel	12.35	30.48	1.9	
		SiO₂	Silicon dioxide			1	
Total	2121.9					100	



- 3. Supplier Declaration and/or Contractual Agreements Some suppliers cannot or will not provide a test report or any material declaration documentation. They only provide a declaration document to certify RoHS compliant status on their products or parts. Based on the level of declaration, GreenSoft classifies these declarations into two different categories: CoC (Certificate of Compliance) and PoC (Proof of Compliance). Within CoC and PoC there are many subcategories.
 - 3.1 CoC Type 1 (full loaded) These documents contain a company logo, RoHS declaration statement (including exemption details), product ID or part number, company and contact information, and signature. An example from Bourns is shown below.

BOURNS

Certificate for RoHS Compliant Products

Bourns, Inc. certifies, as of this date, the products listed below ("Products") are designated as conforming to the requirements of the European Union's Restrictions on use of Certain Hazardous Substances in Electrical and Electronic Equipment Directive, 2002/95/EC (commonly called "RoHS") and amendments and 2011/65/EU (commonly called "RoHS Recast").

The information presented is based on Bourns' understanding of the directives and Bourns' knowledge of the materials that are used in the Products as of the date of disclosure, which, in some cases, is based on information provided by third parties.

Chip array series: CAT10-LF; CAT16-LF; CAT25-LF; CAY10-LF; CAY16-LF; CAY17-LF

Restricted Substances	RoHS Maximum Concentration Value (ppm)
Cadmium (Cd)	100
Lead (Pb)	1,000
Mercury (Hg)	1,000
Hexavalent Chromium (Cr +6)	1,000
Polybrominated biphenyls (PBB)	1,000
Polybrominated diphenyl ethers (PBDE)	1,000

Exemptions used (if box is checked):

- 6a. Lead as an alloying element in steel containing up to 0.35% lead by weight
 - 6b. Lead as an alloying element in aluminum containing up to 0.4% lead by weight
- 6c. Lead as an alloying element as a copper alloy containing up to 4% lead by weight. 7a. Lead in high melting temperature type solders (i.e., lead-based alloys containing
 - more than 85% by weight or more lead).
- ▼ 7(c)-I. Electrical & electronic components containing lead in a glass or ceramic other than dielectric ceramic in capacitors.

34. Lead in cermet-based trimmer potentiometer elements.

Signature

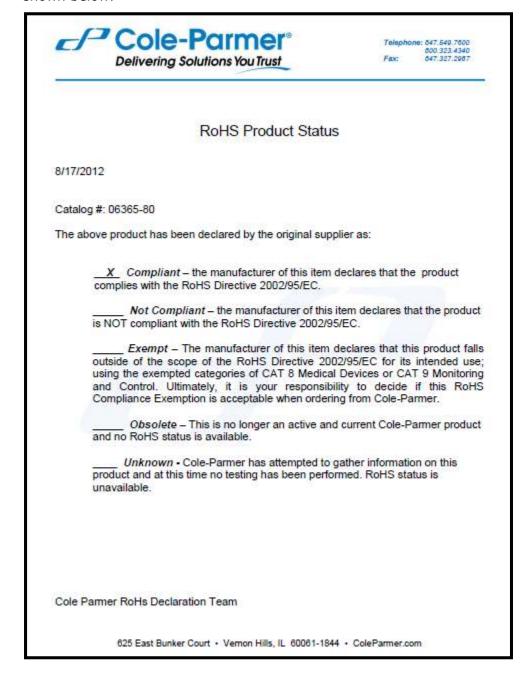
Wil Cantrell, Applications Engineer Staff

Date:

January 27, 2012



3.2 CoC – Type 2 (w/o signature) – These documents contain a company logo, RoHS declaration statement (including exemption details), product ID or part number, company and contact information. An example from Cole-Parmer is shown below.





3.3 CoC – Type 3 (w/o signature and w/part families) – These documents contain a company logo, RoHS declaration statement (including exemption details), product family ID or part families, company and contact info. An example from Walsin is shown below.





RoHS

We are all familiar with the key point of RoHS requirements below which has huge impact on electronics industry.

- Member States shall ensure that, from 1 July 2006, new electrical and electronic equipment put on the
 market does not contain lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB)
 or polybrominated diphenyl ethers (PBDE). National measures restricting or prohibiting the use of these
 substances in electrical and electronic equipment which were adopted in line with Community legislation
 before the adoption of this Directive maybe maintained until 1 July 2006.
- Paragraph 1 shall not apply to the applications listed in the Annex.WTC do its best to meet the requirements of RoHS in the past several years. And we got positive result that all our products are RoHS compliant. The list below is a brief for your reference.
- 3. The CHIP-R contains the lead that is the 7(C)-I exemption of RoHS

Product	Series	Size	Pb 46	Hg 来	Cd 66	Cr(VI) 大价格	P88 多模联章	PBDE 多模二单程
	NPO	0201,0402,0803,0805,1208,1210,1808,1812	0	0	0	0	0	0
	X7R	0201,0402,0603,0805,1206,1210,1808,1812	0	0	0	0	0	0
MLCC	X5R	0201,0402,0803,0805,1208,1210,1808,1812	0	0	0	0	0	0
	Y5V	0201,0402,0803,0805,1208,1210,1808,1812	0	0	0	0	0	0
	WR	0201,0402,0803,0805,1206,1210,1218,2010, 2512	0	0	0	0	0	0
	ww	0402,0603,0805,1208,1210,1218,2010,2512	0	0	0	0	0	0
	WK	0805,1208,1210,2010,2512		0	0	0	0	0
Chip-R	WF	0402,0803,0805,1208,1210,1218,2010,2512		0	0	0	0	0
	WA	0201,0402,0603		0	0	0	0	0
	WT	1208	0	0	0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		
- 5	SR,SF,MR	0402,0603,0805,1206,1210	0	0	0	0	0	0
	Band Pass Filter	0803,0805,1008,1210	0	0	0	0	0	0
	Low Pass Filter	0402,0603,0805	0	0	0	0	0	0
RF devices & High Frequency	VSV VWR C VWW C VWR C VWW C VWR C	1208,0812,0804,0508,0405	0	0	0	0	0	0
Inductor	Belun	0803,0805	0	0	0	0	0	0
	WL.	0402,0803,0805,1008	0	0	0	0	0	0
	Antenna	3216,5220,7365,8010,9520	0	0	0	0	0	0
	PVR(Leaded)	5mm-20mm	0	0	0	0	0	0
Madatas	SR(Leaded)	5mm-53mm	0	0	0	0	0	0
Variations	VZ(SMD)	0201,10402,0603,0805,1206	0	0	0	0	0	0
(b)	TVZ	14mm, 18mm, 20mm, 25mm, 34mm	0	0	0	0	0	0

O : RoHS compliant

X: Non RoHS compliant

-1-

www.passivecomponent.com 566-1, Kao-Shi Road, Yang-Mei Tao Yuan, 325 Talwan Tai: +686-3-475-8711 Fay: +686-3-475-7130



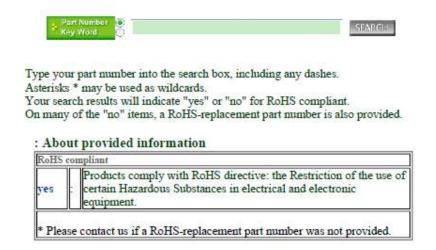
3.4 CoC – Type 4 (standard IPC-1752 declaration in PDF or IPC-1752A declaration in XML) – These documents are in IPC-1752 PDF format and are of the older RoHS declaration statement, The statement may not detail exemptions; if an exemption is listed, GreenSoft will request an updated IPC-1752A or other type of CoC from the supplier. Sometimes the statement is in IPC-1752A XML format, with product family ID or part families, company and contact info. Sometimes a digital signature is included. An example from AVX is shown below.

	Material Compo © Copyright 2005. IPC, Bannoo both International and Pan-Ameri	kburn, Illinois	. All rights reserv	τιοη with lower	r level	parts, the	declarati	on enco	mpasse	es all lower		als for w	hich the	item is an assembly manufacturer has claration.
	IPC Web Site for Informat		-1752 Standa	ard		m Type *]	Declaration Class *						
	http://www.ipc.org/IPC-1	75x			Dis	tribute		Class 6	6 - Rol	IS Yes/No	, Homogene	ous Ma	terials	and Mfg Inforn
Supplier Information														
Company Name *	Company Unique ID		Unique ID Au	uthority	Resp	onse Dat	e *		Respo	onse Docu	ment ID			
AVX Corporation	05-889-5921		Dun & Brads	treet	2010	-09-22								
Contact Name *	Title - Contact		Phone - Con	ntact *	Emai	I - Contac	et *			DEt-	C44 >	A college of the	D	
Dennis Oldland	corporate env. mgr		1843946024	1	doldi	and@avx	us.com		-	Duplicate	Contact ->	Authoriz	ea Rep	resentative
Authorized Representativ	ve * Title - Representative	2	Phone - Rep	resentative *	Emai	l - Repres	entative	e *	Suppl	ier Comme	ents or URL f	or Addition	onal Inf	ormation
Dennis Oldland	corporate env. mgr		1843946024	1	doldi	and@avx	us.com							
Requester Item Number	Mfr Item Number		Mfr Item Name	2	Effecti	ive Date	Version	Manuf	acturing	g Site	Weight *	UOM		Unit Type
					2010-	-09-22	2	Myrtle	Beach	1	5	mg	•	Each 💌
Alternate Recommenda	tion 0603x(C,D,F,L,W,Z)x	xxxxTxx	0603 Xxx far	nily	2003-	06-30	Alternat	e Item Co	ommen	ts Family	data sheets	encompa	ass req	uest
Manufacturing Process Information														
Terminal Plating / Grid Array N	Material	Terminal B	ase Alloy	J-STD-020 MSL R	ating	Peak Pro	cess Bod	y Tempe	rature	Max Time a	t Peak Tempe	rature Nu	ımber of	Reflow Cycles
Matte Tin (Sn) - with Nic	kel (Ni) barrier	CU Alloy	•	1				260 C	:		10 sec	onds 3		-
Comments														
Save the fields in this form to a file		ort fields fr				III of the	n F	leset Fo	orm		k the fields o		Loc	k Supplier Fields
RoHS Material Compo	sition Declaration										Declaration T	ype *	Detail	ed •
	inition: Quantity limit of 0 nated Diphenyl Ethers (Pt											olybromir	nated B	iphenyls (PBB),
2002/95/EC Polybrominated Diphenyl Ethers (PBDE) and quantity limit of 0.01% by mass (100 PPM) of homogeneous material for Cadmium Please indicate whether any homogeneous material (as defined by the RoH5 Directive, EU 2002/95/EC and implemented by the laws of the European Union member states) of the part identified on this form contains lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls and/or polybrominated diphenyl ethers (each a "RoH5 restricted substance in excess of the applicable quantity limit, identified above. If a homogeneous material within the part contains a RoH5 restricted substance in excess of an applicable quantity limit, please indicate below which, if any, RoH5 exemption you believe may apply. If the part is an assembly with lower level components, the declaration shall encompass all such components. Supplier certifies that is an assembly with lower level components, the declaration shall encompass of the date that Supplier or making any polybrominated of the state of the supplier completes that such information is true and correct to the best of its knowledge and belief, as of the date that Supplier or making the complete of the supplier and the supplier completes that supplier and the supplier and the supplier and the supplier and that supplier may have relied on information provided by others in completing this form, and that Supplier may have independently verified such information reported certifications regarding their contributions to the part, and mose certifications are at least as comprehensive as the certification in this paragraph. If the Company and the Supplier enter into a written agreement with respect to the identified part, the terms and conditions of that agreement, including any warranty rights and/or remedies provided as part of that agreement, will be the sole and exclusive source of the Supplier has fability and the Company's remedies for issues that arise regarding information the Supplier in this form. In the absence of such written agreement, th														
RoHS Declaration * 1 - Ite	m(s) does not contain RoHS resi	ricted substa	nces per the defir	nition above						▼ Suppli	ier Acceptano	e * Acce	pted	-
Exemptions: If the declared above and choose all applicab		restricted	substances per	r the definition abov	ve exce	pt for defin	ed RoHS	exempti	ions, th	en select th	e correspond	ing respon	nse in th	e RoHS Declaration
DI														
Declaration Signature														
Instructions: Complete a the declaration (if required		ck on Sub	mit Form to ha					ceptano	ce dro	p-down. Th	nis will displa	y the sig	ınature	area. Digitally sigi
Supplier Digital Signature	Dennis Oldland	Dia Dia	dy signed by Dentis Olderd o-Centra Olderd, o-Full Corporal Holderd Benna con, o-Ulf	lon, curciago rale (INS,										<u> </u>



3.5 PoC – Type 1 (Web site declaration) – A compliance declaration is made through the supplier's web site, listing the specific part number and the RoHS compliance status. The RoHS definition statement may be listed in another page. GreenSoft will deem this declaration a Proof of Compliance (PoC) document for RoHS-2. An example from JAE is shown below.

Product Availability and RoHS Compliant information search







3.6 PoC – Type 2 (Declaration from Web site plus Excel table) – A compliance statement is made through the supplier's web site and the compliance status is provided through an Excel table, listing specific part families or part numbers and the RoHS compliance status. GreenSoft will consider this declaration a Proof of Compliance (PoC) document for RoHS-2. An example from Panasonic is shown below.

ROHS

Make your product Powered by Panasonic

Contact Us Find Sales Reps & Distributors Search Parts Inventory Use Business Link (B2B)

Resources - Click to Expand/Close

<< Back to previous page



The RoHS (Restriction on use of certain Hazardous Substances) Directive for electrical and electronic equipent states that by July 1, 2006 most equipment sold in the EU must be essentially free of six substances: lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBBs) or polybrominated diphenyl ethers (PBDEs).

Lead-free (RoHS compliant) Electronic Components

Lead-free Process Compatibility

Hazardous Substances & RoHS Directive

Panasonic Industrial Company: Lead-free (RoHS Compliance) Electronic Components

Category	Product Type	Product Series	Plating Materials for Electrodes, etc.	RoHS Compliant (Pb,Hg,Cd,Cr+ 6,PBB/PBDE)	Special Soldering Conditions	Part Number Change
	Aluminum Electrolytic Capacitors (Radial lead type)	ECA, EEA/EEU, ECE-A	Sn:	V++		No
Electrolytic	Aluminum Electrolytic Capacitors (Snap-in type)	ECE-S, ECO-S, ECE-C, EET	Sn Sn	-	944	No
	Aluminum Electrolytic Capacitors (Screw Terminal type)	EE6	Al terminals	Not RoH5	100	No (discont's
Capacitors	Aluminum Electrolytic Capacitors (Surface mount type)	EEE (\$10mm dia.) [* EEV, ECE-V (\$10mm dia.) contains Pb - not RoH5] -EEV-FK, T6 (\$12.5mm dia.) Pb-fros	Sn/Sn-Bi - Sn	√*	4 Essec. at 250 dag C (Dia. 4 to 6.3); 4 Essec. at 235 dag C (Dia. 8 to 18) \$20sec at 230dag C	No
	Electric Double Layer Capacitors	EEC	Sn	1	58	No
	Specialty Polymer Aluminum Electrolytic Capacitors	EEF - xxxxxxxER/xE, EEF-CX	5n	1	Reflow peak temp: < 10sec at 260 degC	No
	Specialty Polymer Aluminum Electrolytic Capacitors	EEF	5n	-	Reflow peak temp: < 10sec at 240 degC	No
	Multilayer Ceramic Chip Capacitors	ECJ, ECV, ECD	Sn**	1	•	No
	Multilayer Chip NTC Thermistors	ERT-J	Sn	1		No
	Multilayer Chip Varistors	EZJ	Sn	1		No
	Ceramic Resonators	EFJ-(CN), EFO-	Sn, Au	1		No
	"ZNR" Transient / Surge Absorbers (Discrete)	ERZ	5n	1	•	No
Ceramic	SAW Filters	EFC-H	Au	-	•	No
Products	Ceramic Disc Capacitors (Discrete)	ECK/ECC	Sn	1	1.57	No
	5AW Duplexers	EFS	Au	1		No
	Disc Type NTC Thermistors (Discrete)	ERT-D	5n	1	120	No
	Glass-sealed NTC Thermistors (Axial)	ERT-6	Sn-Ag-Cu	1	•	No
	SMD High-voltage Ceramic Capacitors	ECK/ECC-T3F	Sn-Ag	-	•	No
	Adjustable (pre-set) Ceramic Capacitors (Series J and L)	ECR-LA***12, ECV-IZW**53T	Sn-Cu	1	(10)	No
	Fixed Resistors (Thick Film Chip)	ERJ	Sn**	1	260 deg C max.	No
	Fixed Resistors (Carbon: Discrete)	ERD	Sn	1	260 deg C max.	No
Resistors	Fixed Resistors (Metal Oxide Film: Discrete)	ER6/ERX	Sn	-	260 deg C max.	No
	Fixed Resistors (Array: SMD)	EXB	Sn**	-	260 dog C max.	No
	Fixed Resistors (Metal Film Chip: SMD)	ERA	5n	1	260 deg C max.	No
	Fixed Resistors (Metal Film Axial leaded)	ERO	Sn	1	260 deg C max.	No
	R-C Networks, C Networks	EZA	Sn	1	260 deg C max.	No
	Thermal Cutoff; Wirewound Resistor w/Thermal Cutoff	EYP; ERU	5n	1	Please Inquire	No
	Angle Sensor	EVW-AE	Ag	1	Please Inquire	No
	Trimmer Potentiometer	EVM-(2, 3, 1b, A, E), EVN	Sn, Pd	1	Please Inquire	No



3.7 PoC – Type 3 (Declaration from Web site and table) – A compliance statement is made through the supplier's web site and the compliance status is provided in another table in the web site, listing specific part families or part numbers and the RoHS compliance status in a table. GreenSoft will consider this declaration as a Proof of Compliance (PoC) document for RoHS-2. An example from Fastron is shown below.

Fastron Page, 1/3



RoHS Information Directive 2003/11/EC amending for the 24th. time Council Directive 76/769/EEC relating to restrictions on the marketing and use of certain dangerous substances and preparations (pentabromodiphenyl ether, octabromodiphenyl ether). Products manufactured and supplied by FASTRON do not contain the below substances respectively/do not contain these substances in concentrations higher than 0.1% by mass and comply with the EU Directive 2003/11/EC of 6 February 2003. Pentabromodiphenyl ether Octabromodiphenyl ether Directive 2002/95/EC On The Restriction Of The Use Of Certain Hazardous Substances in Electrical and Electronic Equipment (RoHS). Products manufactured and supplied by FASTRON comply with EU Directive 2002/95/EC of 27 January 2003. Until the limits of the substances covered by this Directive are finaly defined, we use the limits indicated below: Lead: 1000 ppm weight in homogenous materials Mercury: 1000 ppm weight in homogenous materials Cadium: 100 ppm weight in homogenous materials Hexavalent Chromium: 1000 ppm weight in homogenous materials Polybrominated Biphenyls (PBB): 1000 ppm weight in homogenous materials Polybrominated Diphenyls Ethers 1000 ppm weight in homogenous materials

	Lea	Lead Free		RoHS Compliant		Resitance to	soldering hea	at	Plating / Metallization
Product-Family - Series	yes/no	since (date)	yes/no	Since (date)	IEC 60068-2 -20 (Wave Soldering)	IEC 60068 -2-58 (Dip test)	JEDEC 20C (Reflow)	Maximum Solder Temperature	of Terminals / Leads
Chip Inductors for RF Applications (Wire Wound - open) - 0402AS - 0803AS - 0803AQ - 0803F - 0805AS - 0805AQ - 0805F - 1008AS - 1008F - 1208AS - 1208AS	yes	2000	yes	2000	n/a	yes	yes	280°C, 10sec	Ceramic: W Ni, Gold- flash Ferrite: Ag, Ni, Gold- flash
- 1210AS - 1210F - 1812AS - 1812AF	yes	2006	yes	2006	n/a	yes	yes	260°C, 10sec	Sn 99,9
Chip Inductors for Power Applications (shielded) - 1212FPS - 1616FPS - 242408FPS	yes	Aug 2011 May 2011 May 2012	yes	Aug 2011 May 2011 May 2012	n/a	yes	yes	250 +5/-10°C, 5sec	Sn 99,9



3.8 PoC – Type 4 (RoHS status obtained from the material declaration) – sometimes the supplier does not provide RoHS compliance status but provides a material declaration instead. GreenSoft will derive the RoHS compliance status from this material declaration. GreenSoft will consider the declaration as a Proof of Compliance (PoC) document for RoHS-2. An example from Jinpao is shown below.

NA-4i-1	O	D
iviateriai	Component	Properties

Part #	:	K6002047			
Part D	escription:	LCD BRACKET ASS	Υ		
Volum	ne (mm^3):				
Densit	ty (g/cc)				
Densit	ty (g/mm^3)				
Weigh	ıt (g):	4576			
No.	Property	CAS#	Content %	Content (g)	Content (ppm)
1	Carbon, C	7440-44-0	0.02	0.915	200
2	Chromium, Cr	7440-47-3	0	0.000	0
3	Iron, Fe	7439-89-6	99.7942	4566.583	997942
4	Manganese, Mn	7439-96-5	0.16	7.322	1600
5	Phosphorous, P	7723-14-0	0.015	0.686	150
6	Silicon, Si	7440-21-3	0.01	0.458	100
7	Sulphur, S	7704-34-9	0.0008	0.037	8
8	Cobalt, Co	7440-48-4	0	0.000	0
9	Chromium Oxide	1308-38-9	0	0.000	0
10	Silver, Ag	7440-22-4	0	0.000	0
11	Cadmium, Cd	7440-43-9	0	0.000	0
12	Copper, Cu	7440-50-8	0	0.000	0
13	Gold, Ag	7440-57-5	0	0.000	0
14	Lead, Pb	7439-92-1	0	0.000	0
15	Antimony, Sb	7440-36-0	0	0.000	0
16	Bromine	7726-95-6	0	0.000	0
17	Zinc, Zn	7440-02-0	0	0.000	0
18	Aluminum, Al	7429-90-5	0	0.000	0
19	Tin,Sn	7440-31-5	0	0.000	0
20	Nickel, Ni	7440-02-0	0	0.000	0
21	Molybdenum, Mo	7439-98-7	0	0.000	0
22	Nb+Ta	UNKNOWN	0	0.000	0
23	Niobium, Nb (Columbium, Cb)	7440-03-1	0	0.000	0
24	Nitrogen, N	7727-37-9	0	0.000	0
25	Oxygen, O	7782-44-7	0	0.000	0
26	Selenium, Se	7782-49-2	0	0.000	0
27	Tantalum, Ta	7440-25-7	0	0.000	0
28	Titanium, Ti	7440-32-6	0	0.000	0
29	wc	7681-38-1	0	0.000	0
30	Magnesium Mg	7439-95-4	0	0.000	0
	Total		100	4576.00	1000000



3.9 PoC – Type 5 (RoHS status obtained from the test report) – Sometimes the supplier does not provide the RoHS compliance status but the RoHS test report instead. GreenSoft will derive the RoHS compliance status from the test report. GreenSoft will deem the test report as a Proof of Compliance (PoC) document for RoHS-2. An example from Both Harvest Tech is shown below.



Number : TWNC00188754

Test Conducted

(I) Test Result Summary 測試結果:

/ Test Result Summary (Minimary .	
Testing Item 測試項目	Result 結果 (ppm) Transparent Material With Black Coating
Heavy Metal / 重金屬	-
Cadmium (Cd) content / 鍋含量	ND
Lead (Pb) content / 鉛含量	ND
Mercury (Hg) content / 汞含量	ND
Chromium VI (Cr ⁵⁺) content / 六價鉻含量	ND
Polybrominated Biphenyls (PBBs) / 多溴聯苯	A
Monobrominated Biphenyls (MonoBB) / 單溴聯苯	ND
Dibrominated Biphenyls (DiBB) / 二溴聯苯	ND
Tribrominated Biphenyls (TriBB) / 三溴聯苯	ND
Tetrabrominated Biphenyls (TetraBB) / 四溴聯苯	ND
Pentabrominated Biphenyls (PentaBB) / 五溴聯苯	ND
Hexabrominated Biphenyls (HexaBB) / 六溴聯苯	ND
Heptabrominated Biphenyls (HeptaBB) / 七溴聯苯	ND
Octabrominated Biphenyls (OctaBB) / 八溴聯苯	ND
Nonabrominated Biphenyls (NonaBB) / 九溴聯苯	ND
Decabrominated Biphenyl (DecaBB) / 十溴聯苯	ND
Polybrominated Diphenyl Ethers (PBDEs) / 多溴聯苯醚	A. MINISTER
Monobrominated Diphenyl Ethers (MonoBDE) / 單溴聯苯醚	ND
Dibrominated Diphenyl Ethers (DiBDE) / 二溴聯苯醚	ND
Tribrominated Diphenyl Ethers (TriBDE) / 三溴聯苯醚	ND
Tetrabrominated Diphenyl Ethers (TetraBDE) / 四溴聯苯醚	ND
Pentabrominated Diphenyl Ethers (PentaBDE) / 五溴聯苯醚	ND
Hexabrominated Diphenyl Ethers (HexaBDE) / 六溴聯苯醚	ND
Heptabrominated Diphenyl Ethers (HeptaBDE) / 七溴聯苯醚	ND
Octabrominated Diphenyl Ethers (OctaBDE) / 八溴聯苯醚	ND
Nonabrominated Diphenyl Ethers (NonaBDE) / 九溴聯苯醚	ND
Decabrominated Diphenyl Ether (DecaBDE) / 十溴聯苯醚	ND

3.10 PoC – Type 6 (Drawing for Built-to-Spec part) – Sometimes the supplier does not provide a RoHS compliance document on a Built-to-Spec or customized part, but the RoHS status has been specified in the drawing file of a customized part. With the customer's approval, GreenSoft will deem such drawing file as a Proof of Compliance (PoC) document for RoHS-2.



White Paper

EU RoHS-2 Technical Documents for CE Mark

Summary Table

CoC (Certificate of Compliance) and PoC (Proof of Compliance) Subcategory Types

		Separate		RoHS Declaration	Exemption	Product ID/		Contact	
Subcategory Type	Description	Document?	Logo	Statement	Details	Part Number	Company	Information	Signature
CoC Type 1	Full loaded	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
CoC Type 2	W/o signature	Yes	Yes	Yes	Yes	Yes	Yes	Maybe	No
CoC Type 3	W/o signature and w/part families	yes	Yes	Yes	Yes	Part Family	Yes	Maybe	No
CoC Type 4	Standard IPC-1752 declaration in PDF or IPC-1752A declaration in XML	Yes	No	Yes, but maybe older RoHS	Yes	Yes or Part Family	Yes	Yes	Maybe
PoC Type 1	Web site declaration	No	Yes	Yes	Yes	Yes or Part Family	Yes	No	No
PoC Type 2	Declaration from Web site with Excel	No	Yes	Yes	Yes	Yes or Part Family	Yes	No	No
PoC Type 3	Declaration from Web site with table	No	Yes	Yes	Yes	Yes or Part Family	Yes	No	No
PoC Type 4	RoHS status from Material Declaration	Yes	Yes	No	No	Yes	Yes	No	No
PoC Type 5	RoHS status from Test Report	Yes	No	No	No	Yes or Part Family	Yes	No	No
PoC Type 6	Drawing for BTS part	Yes	Yes	No	No	Yes	Yes	No	No



White Paper EU RoHS-2 Technical Documents for CE Mark

Conclusion

The key to managing the technical documents for RoHS-2 is in the supplier declaration and/or contract agreement. GreenSoft provides different categories and subcategories to help classify the level of strength for each type of declaration. In GreenSoft's experience, to compile the technical documentation to demonstrate compliance with substance restrictions (RoHS 2) to affix the CE Mark, you would need to have a combination of the supplier declaration such as the CoC document/PoC document, and the material composition declaration data/lab test report.

When there is only one type of supplier declaration document available on certain components and no material composition declaration data or lab test reports are available, GreenSoft will recommend to take all CoC documents (from CoC Type-1 to CoC Type-4) or certain types of PoC documents (PoC Type-4 and PoC Type-5) as the minimum due diligence for preparing the technical documents for EN50581:2012.

Please note that the requirements of EN50581:2012 are not just for preparing the declaration documents and the technical documents file, but also for the due diligence frame work that you need to set up in your company – for example, you need to have a procurement policy in buying only the RoHS compliant parts. You also need to have a risk assessment mechanism in evaluating the high risk suppliers that could only provide a simple RoHS compliant declaration document on their components but fail to provide any evidential proof (such as test report or material composition data) on how they arrive at the conclusion of RoHS compliance for their parts. It is the manufacturer's responsibility to carry out the conformity assessment, to set up the technical document file, to issue the declaration of conformity and to affix the CE Mark.

Note - The IP ownership of each diagram or chart illustrated in this article belongs to the respective manufacturer individually.